



T

Technical Data



TD01.13 FC1H Flocoat Clear Brushing

Description	Clear standard brushing polyester flocoat.
Intended Use	Designed as a clear or pigmentable general purpose topcoat for use in GRP constructions to hide fibre from lamination and generally improve appearance.
Characteristics	Suitable for application by brush or roller to give a tack free film. Can be used clear or pigmented, compatible with Llewellyn Ryland Polyester Colour Pastes.
Application	Laminate surfaces may need abrading for best adhesion. Formulated to cure at temperatures > 16°C and needs only the addition of catalyst prior to use. Medium activity methylethyl ketone peroxide (MEKP) is the recommended catalyst at an addition level of 2% by weight to ensure sufficient cure at room temperature.

Properties of liquid flocoat

Appearance	Translucent pink liquid
Liquid properties	Pseudoplastic and thixotropic
Gel time	100gm flocoat, 2% MEKP @ 25°C < 15 minutes

March 2004