

TD01.19 FC20H Wax Solution

Intended Use

As an addition to the final application of laminate, in order to avoid oxygen inhibition of polyester resins and to obtain a tack-free surface.

Application

FC20H must not be added to any resin system that is subject to subsequent lamination or bonding, as interlaminar adhesion may be poor. Where further covering of a waxed surface cannot be avoided, the surface must be fully abraded before application.

Addition levels of FC20H of between 5-7% should be used to obtain tack-free surfaces.

Properties of FC20H Wax Solution

Property	Result
Wax level	2%
Monomer	Styrene
Monomer Content	98%
Flash Point	31.5°C
Stability	3 months