

Be Safe

Directives for the safe handling
and storage of organic peroxides



AkzoNobel

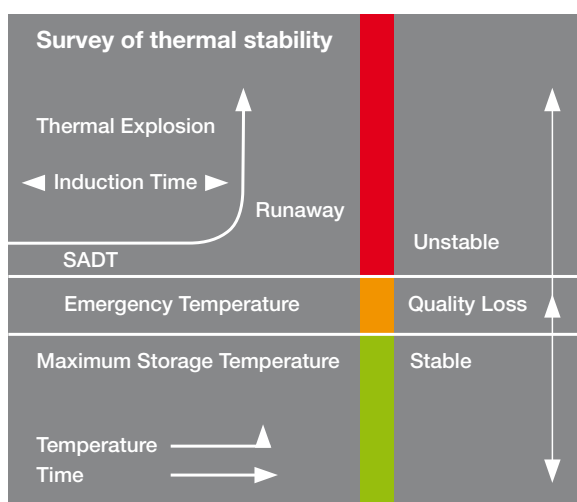
Tomorrow's Answers Today



We at AkzoNobel always place safety as our top priority. As the global leader in organic peroxide safety we are committed to the safe handling and storage of our products at our customers. That's why we have developed these directives for the safe handling and storage of organic peroxides. In the end, you don't come to work to get hurt.

Hazardous properties of organic peroxides





Contamination

Contamination of a peroxide with for instance metals, acid, alkalis or accelerators lowers the stability and consequently the SADT of the peroxide. This can possibly result in a runaway reaction at ambient temperatures. Especially MEKP formulations are very sensitive for contamination.

Flammability

Organic peroxides are combustible substances. The flash point of a peroxide is, with a few exceptions, above its SADT. Exceptions are Trigonox® B and peroxide dilutions in e.g. ethylacetate and butylacetate. Most peroxides are difficult to ignite. However, once ignited they burn fiercely.

Mechanical sensitivity

Most commercially available peroxide formulations show a low degree of mechanical sensitivity. Rough handling, severe friction or heavy impact should always be avoided.

Physiological properties

Please refer to our MSDSs which are available at www.akzonobel.com/polymer

Ingestion and inhalation

Most peroxides are moderately toxic.

Contact with the eyes

Most, especially liquid, organic peroxides are very dangerous in contact with the eyes. Damage may lead to blindness.

Contact with the skin

The corrosive character of some peroxides may lead to skin irritation.

Packaging labels

The hazardous properties of organic peroxides are mentioned on the packaging labels in the form of hazard labels and hazard & precautionary statements. These statements must be followed at all times.

Thermal stability

Organic peroxides are in principle thermally unstable compounds. The thermal stability of an organic peroxide is characterized by its Self-Accelerating Decomposition Temperature (SADT). The SADT is the lowest temperature at which the peroxide will decompose in its original packaging via a so-called runaway reaction. This runaway reaction can be, dependent on the circumstances, a fierce decomposition, followed by self-ignition of the vapors or even an explosion.

To prevent this decomposition occurring, a safe transport temperature and emergency temperature are derived from the SADT. The T_s max. is the maximum storage temperature at which the product is stable and quality loss will be minimal.

The T_s max. for peroxides in the thermoset industry is 25°C unless otherwise specified on the packaging and Material Safety Data Sheet (MSDS). A minimum storage temperature (T_s min.) is given if phase separation, crystallization or solidification of the product is known to occur below the temperature indicated. Also for safety reasons we recommend you store the product above the T_s min. indicated. If product freezes or separates, please contact AkzoNobel.

Do's

- Read the safety instructions
- Store in a cool room away from sunlight and separate from other chemicals at max. 25°C or at the maximum temperature as mentioned on the packaging
- Leave product in the original packaging and close the packaging after use
- Use for weighing and handling only materials which are compatible with peroxides
- Wear safety goggles
- Wear gloves
- Use explosion proof electrical equipment

First aid in case of:

Ingestion : Seek medical attention immediately. DO NOT induce vomiting because of risk of aspiration.

Inhalation : Move to fresh air, rest, half upright position, loosen clothing.

Skin contact: Remove contaminated clothing, wash with soap and copious amounts of water.

Eye contact : First rinse for at least 15 minutes with plenty of water. Hold eyelids away from the eyeball. Always seek medical attention.

In case of fire:

Fight a small fire with powder or carbon dioxide and apply water to prevent re-ignition. Alert the fire department.

In case of spillage:

Liquids: absorb with inert material, e.g. vermiculite and add water.

Pastes: take up with a polyethylene spatula and add water. Flush the remainder with water.

Solids: collect spilled material and place in a clean plastic bucket with a loose fitting lid and add water. Flush the remainder with water.

Remove the waste to a safe place. Arrange disposal as soon as possible. The waste should NOT be confined.

Storage conditions:

Keep containers tightly closed in a well ventilated place. Ts max. 25°C or as indicated on the labels. Keep away from reducing agents e.g. accelerators. Never weigh out in the storage room.

Additional information

Product Data Sheets (PDS) and Material Safety Data Sheets (MSDS) are available at www.akzonobel.com/polymer
On request we also provide specific publications on the use and the safe handling and storage of our products.

Don'ts

- Never mix peroxides with accelerators
- Do not mix methyl ethyl ketone peroxides with acetone
- Do not allow contamination with dust or other chemical substances (keep packagings closed)
- Do not allow accumulation of spilled peroxide in spill trays
- Do not return excess product into original container
- Never confine the peroxide; tightly closed containers, vessels and dosing lines should be avoided
- Never heat peroxides
- Do not place near open fire or other sources of ignition
- Do not smoke
- Never handle peroxides in a rough way; avoid friction and impact forces
- Do not store the product below the minimum storage temperature

In case of emergency call the following telephone number:

+31 (0)570 679 222



AkzoNobel Polymer Chemicals is a leading global producer of innovative organic peroxides, metal alkyls, organometallic specialties and polymer additives. Headquartered in Chicago in the United States, we supply essential products used in the production of thermoplastic resins, and thermoset and elastomeric materials.

Focused on addressing our customers' future needs, we operate sites all around the world and adopt the highest HSE standards while remaining committed to developing sustainable processes and technologies.

For further information on the use and the safe handling and storage of our products, please contact your AkzoNobel account manager or regional AkzoNobel sales office.

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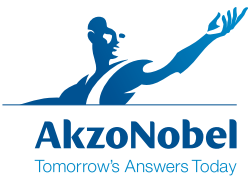
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